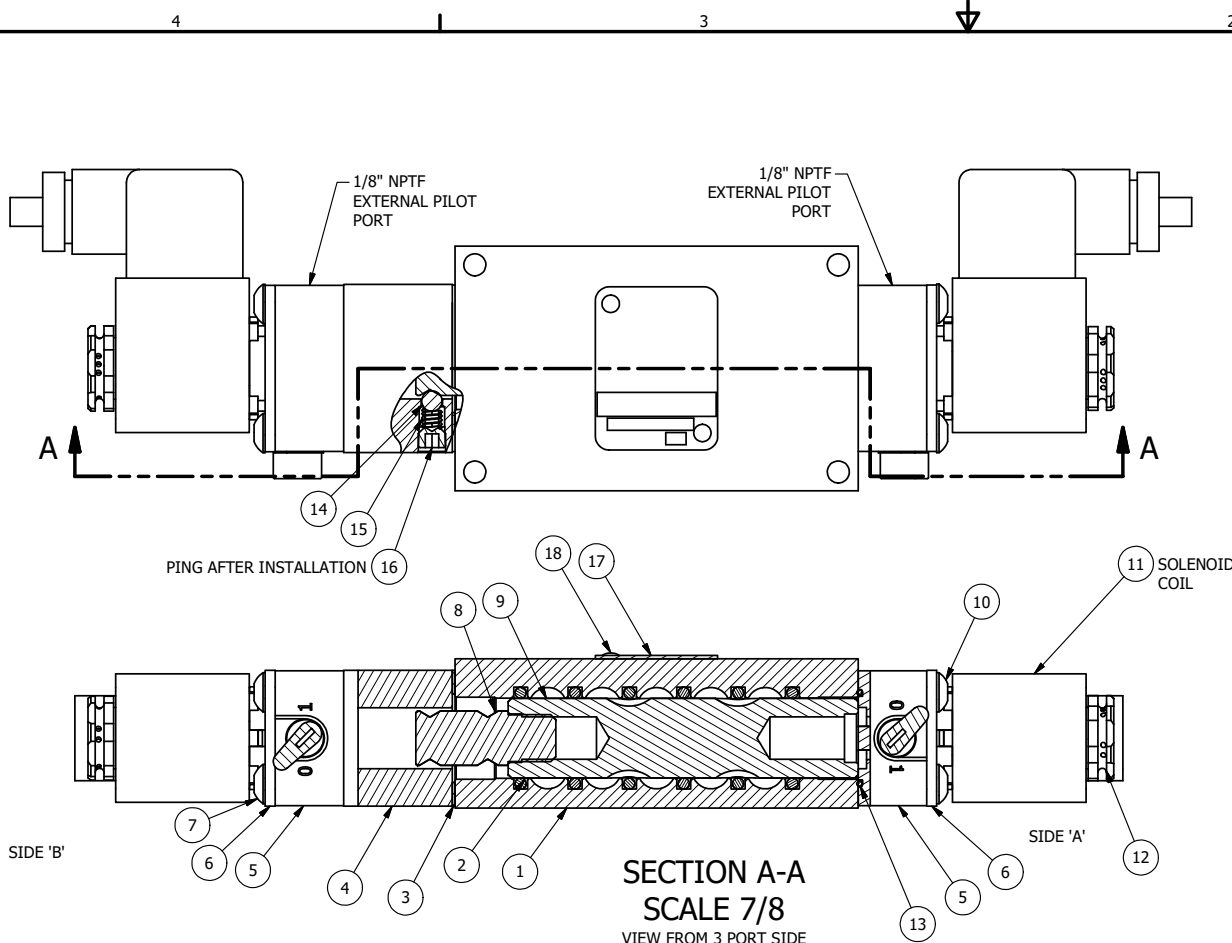
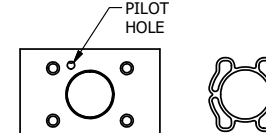


POSITION GASKET AND PEC3-18
ON END OF VALVE TO ALIGN
PILOT HOLES (SIDE 'B' ONLY)



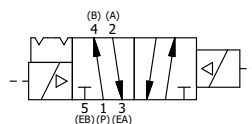
POSITION GASKET ON END OF VALVE BETWEEN
BODY OR PEC3-18 AND SOLENOID OPERATOR
BOTH SIDES (SIDE 'A' SHOWN)
ADAPTOR SHOULD BE INSTALLED AS SHOWN.
SUPPLY 50-150 PSI TO 1/8" NPTF PILOT PORT IN ADAPTOR.

NOTES:

- 1) ALWAYS GIVE VALVE MODEL AND PART NUMBER WHEN ORDERING PARTS.
- 2) LUBRICATE DETENT BALL, SPRING AND STUD.
- 3) FOR DIFFERENT VOLTAGES OTHER THAN 120/60, REPLACE SOLENOID COIL WITH COIL LISTED IN TABLE BELOW.

18	2	V-212	SCREW, #2 X 3/16 DRIVE, TYPE U, OVAL HEAD, STAINLESS STEEL
17	1	AN-114	NAMEPLATE, BLANK, FOR VALVES WITH SPRINGS OR DETENTS
16	1	V-21	SCREW, 1/4-20 X 3/16, SOCKET SET, CUP POINT
15	1	DS3	SPRING - DETENT, 1/4" & 3/8" VALVE
14	1	V-14	BALL, 3/16 DIA, GRADE 25, CHROME STEEL
13	2	EMG3	GASKET - END MOUNT SOLENOID, BUNA-N, 1/4" & 3/8" VALVES
12	2	V-562	NUT, SOLENOID, SIDE EXHAUST
11	2	V-612-3	ATEX COIL 24 VDC WITH 3 METER CORD. NASS # 1215 30.1-001/6896.
10	4	V-584	SCREW, 10-24 X 1, BUTTON HEAD SOCKET CAP, W/ND 593 BLUE MICROSPHERES
9	1	S3R	SPOOL - SOLID, STANDARD, 2 POS, CLSD CTR, 1/4" & 3/8" VALVE
8	1	PBS3-13	STUD - POS. A & C. DETENT, SOLENOID OPERATOR, STAINLESS, 1/4" & 3/8" VALVE
7	4	V-585	SCREW, 10-24 X 2-1/8, BUTTON HEAD SOCKET CAP
6	2	SEC3-7	PLATE, RE-INFORCEMENT, SOLENOID, STAMPED, 304 STAINLESS
5	2	V-599-1	SOL OPER, END MOUNT, LOCKING O'RIDE
4	1	PEC3-18	ENDCAP, SPACER, DETENT, SOLENOID, 6061-T6, 1/4" & 3/8" VALVES
3	1	BG3	GASKET - END CAP, 1/4" & 3/8" VALVE
2	6	V-39	O-RING, VITON, STD BODY, 1/4" & 3/8" VALVES
1	1	B2-1E	BODY - SOLID, BUTTON BLEEDER, ANODIZED, 1/4" SIDE PORT VALVE
FLG	QTY	PART NO	DESCRIPTION

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED		2-PL DECIMAL $\pm .01$ 3-PL DECIMAL $\pm .005$ FRACTIONAL $\pm 1/64$ ANGULAR $\pm 1/2^\circ$		AAA PRODUCTS INTERNATIONAL 7114 Harry Hines Blvd Dallas, TX 75235	
DRAWN: RMckenna	DATE: 10/1/2026	CHECKED: KWalte	DATE: 10/1/2026		
SCALE: 7/8	SHEET: 1 OF 1	RELEASED: HWomack	DATE: 10/1/2026		
TITLE: 1/4" SIDE PORT, DBL SOL, 2 POS, SOL RTRN, ATEX, 24VDC, L-OVRD, S-VENT, DETENT, EXT PILOT				PART NO.: ESS2TOCQZ 24VDC	REV.:



THE INFORMATION CONTAINED WITHIN THIS DOCUMENT IS PROPRIETARY TO AAA PRODUCTS AND MAY NOT BE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT